

Service Campaign Bulletin

FILE: SERVICE: GROUP 00 OF SERVICE INFORMATION BINDER
PARTS: GROUP I OF INFORMATION _ PARTS & ACCESSORIES BINDER

Campaign No. 2005030005 April 2005
Revised May 2005

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **MODELS 203/210**
PRESERVE DOOR FRAME UNDERNEATH DOOR SEAL

*This revised Service Campaign bulletin 2005030005 supercedes previously issued Service Campaign bulletin 2005030005 released in April 2005. It contains updated warranty information to allow the repair of noticeable corrosion under certain conditions. **Please destroy all previous Service Campaign bulletin versions.***

This Service Campaign has been initiated because DCAG has determined that the door frame assembly requires the application of corrosion preservation or it may be subject to premature corrosion.

Please review the Effective Serial Number chart located on the next page and if necessary repair the subject vehicles during the vehicle's next service.

Prior to performing this Service Campaign:

- Please check VMI to insure the vehicle is involved and to determine if the vehicle has been previously repaired.
- Please review the entire Service Campaign bulletin.

Approximately 170,238 vehicles are affected.

Order No. P-SC-2005030005

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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Effective Serial Number Range		
Models	Chassis End Number	
	From	To
203006	A 152847	A 152847
203006	F 001036	F 001036
203035	F 049686	F 049686
203045	A 036346	A 121707
203061	F 003609	F 122998
203064	A 030687	A 030687
203064	F 000420	F 122993
203264	F 051490	F 122510
203745	A 108909	A 108909
203747	A 085400	A 166999
210016	B 031734	B 031734
210025	A 780024	A 943225
210026	B 254002	B 254002
210065	A 780002	A 999987
210065	B 000013	B 384998
210065	X 047043	X 055646
210070	A 780009	A 999969
210070	B 000052	B 384450
210070	X 060498	X 060498
210074	A 780581	A 999614
210074	B 000198	B 384954
210082	X 018001	X 060500
210083	X 060493	X 060493
210206	B 010081	B 010081
210216	A 978669	A 978669
210216	B 107448	B 107448
210265	A 780523	A 999957
210265	B 000061	B 384889
210282	X 018000	X 060499
210283	X 047732	X 047732

Procedure

1. Fill bottle (Figure 1) with wax, install cap with plastic applicator tip onto top of bottle (Special tool kit: 900 589 01 72 00 refer to next page).



Figure 1

P72.00-2134-01

2. Open left front door.
3. Lift rubber seal from door frame in the upper corner area (A, Figure 2).

Note:

Be careful not to damage rubber seal or pull it out of its anchoring.

4. Check to see if any corrosion is present on the door frame seal area. If corrosion is present, refer to WIS: GF98.00-U-9200A for proper evaluation and repair procedures before proceeding.

Note:

- Only approved repair materials are to be used for corrosion repairs. Refer to Star Bulletin S-B-98.00/13I dated May 2005 for a list of approved materials.
- If you are unable to view the WIS document on WIS-Net, please check to see that the language settings are set correctly (Priority 1: US English, Priority 2: English.)

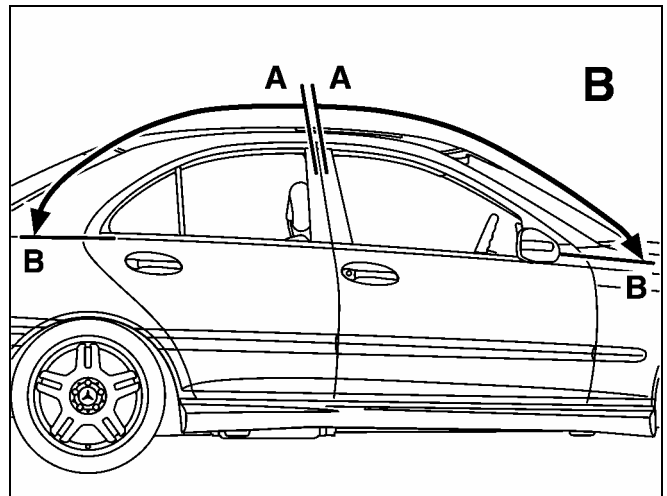


Figure 2

P72.00-2128-01

5. Position plastic applicator tip between door frame and rubber seal (Figure 3).
6. Gently squeeze bottle (Figure 3) while moving it downwards in a flowing motion (from point A to B, Figure 2).
7. Ensure wax has been applied evenly, touch-up as required.
8. Repeat procedure on all doors, always starting at point A and ending at point B.
9. Remove any excess wax from door area.



Figure 3

P72.00-2128-01

MBUSA Special Tool

Wax Application Kit ¹⁾

- ¹⁾ This is a required Special Tool that will be automatically released 1 per Mercedes-Benz dealer in conjunction with this Service Campaign.

MBUSA Special Tool	Cat/Group	Description	Dealer Net Price
W900 589 01 72 00	97/B	Wax Application Kit	\$103.00

Note:

The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information**Vehicles with 2 doors**

Operation: Door frame assembly under sealing rubber (2 door), wax (02 4538)

Damage Code	Operation Number	Labor Time (hrs.)	Model Indicator(s)
72 900 37 7	02 4538	0.2 (hrs.)	P5

Parts Information

Qty.	Part Name	Part Number
1	Cavity preservation wax, 1 liter (for 20 cars)	A 000 986 72 70 05

Note:

For vehicles with **2** doors:

Submit as local purchase: PRES2D00165, Quantity of 1 (handling is included).

See Note below for corrosion repairs.

Vehicles with 4 doors

Operation: Door frame assembly under sealing rubber (4 door), wax (02 4530)

Damage Code	Operation Number	Labor Time (hrs.)	Model Indicator(s)
72 900 37 7	02 4530	0.3 (hrs.)	E4, E5, E6, E7, E8, E9, F1, F2, P1, P2

Parts Information

Qty.	Part Name	Part Number
1	Cavity preservation wax, 1 liter (for 10 cars)	A 000 986 72 70 05

Note:

For vehicles with **4** doors:

Submit as local purchase: PRES4D00329, Quantity of 1 (handling is included).

See Note below for corrosion repairs.

Note- Corrosion Repairs:

If the vehicle requires corrosion repair based on the referenced WIS document, submit for reimbursement utilizing damage code 72 900 37 7. Damage code 72 900 37 7 is only claimable once for all required repairs. If "sublet" work is required (paint repair etc), submit as a "sublet" with sublet code of "SUB". In addition, dealer text will require the "Rust Rating" (for example, Rust Rating 4). All rust repairs require photo and supporting documentation to be placed in vehicle history file attached to the repair order.

Note:

Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign.